



IMA
MATERIALI DI ATRITO
PER FRENI E FRIZIONI



MI 00 702

MI 00 702 è un materiale verde a frizione rigida che consiste di resine fenoliche come sistema di incollaggio, fibre corte, modificatori di attrito e riempitivi. Questo offre un coefficiente statico medio-alto ed un'eccellente resistenza meccanica, di grande successo per i componenti delle turbine eoliche.

MI 00 702 is green rigid friction material which consists phenol resins as a bonding system, short fibres, friction modifiers and fillers. This offers a medium high static coefficient and an excellent mechanical resistance, very successful for wind turbine components

Dati Tecnici / Technical Data

Friction properties (according graphics)

Static Friction Coefficient (15bar, from box):	0.55±0.05	μ
Static Friction Coefficient (15bar, 100°C):	0.50±0.05	μ
Dynamic Friction Coefficient:	see charts	
Wear Rate:	see charts	
T ⁹ Fading:	>310	°C

Physical properties

Hardness (DIN53505):	80±5	Shore-D
Specific Gravity (ASTM D792):	1,7±0.10	gr/cm3
Thermal Conductivity (ASTM E1952):	0,49±0.2	W/m°K

Mechanical properties

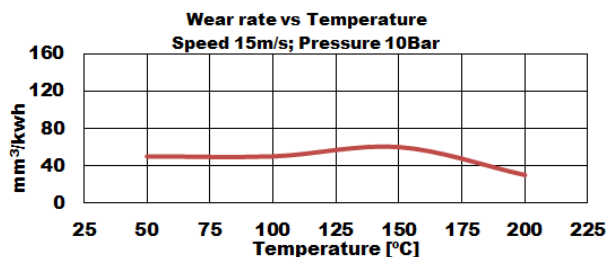
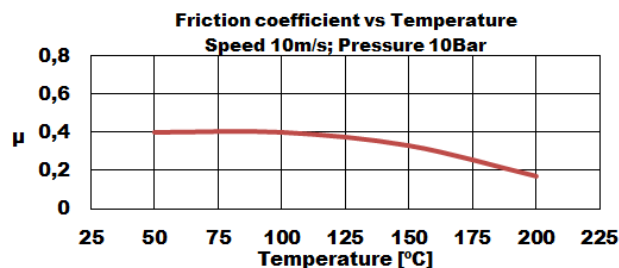
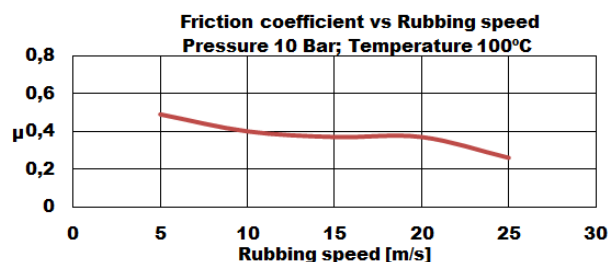
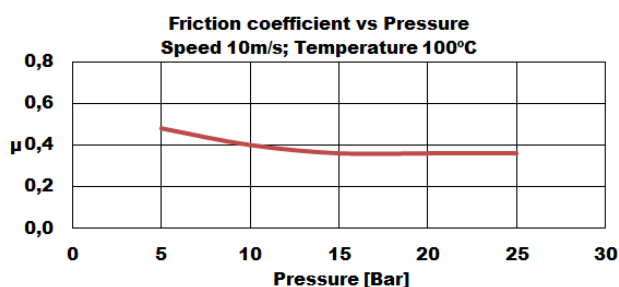
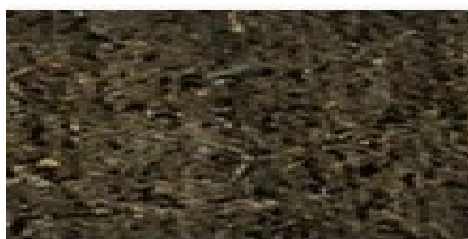
Compressive Strength (ISO 844:2014):	115±5	N/mm ₂
Tensile Strength (ASTM D638):	20±5	N/mm ₂
Shear Modulus (ASTM D2344-00):	2217±100	N/mm ₂
Young Modulus (ASTM D638):	5500±100	N/mm ₂

Recommended Working Values

T° Max. Continuous Operation:	250	°C
T° Max. Intermittent Operation:	350	°C

Others

Recommended Mating Surface:	Perlitic cast iron, hardness HB150-200
Recommended Adhesives:	Thermosetting adhesive



Friction speed, temperature and pressure are related. Changing any values will change other. The values shown represent typical conditions, but are not ultimate limits of the material.