



IMA
MATERIALI DI ATRITO
PER FRENI E FRIZIONI



MI 00 603

Il Materiale MI 00 603 è un materiale di attrito nero, rigido, con base grafite con un medio coefficiente di attrito. Ha una bassa usura e risulta molto silenzioso durante l'utilizzo. Il Materiale consiste in resine fenoliche, fibre corte e modificatori

MI 00 603 is black rigid friction material based on graphite with a medium low friction coefficient, offer low wear and silent operation. The material consists phenolic resins as bonding system, short fibers, friction lubricants and fillers.

Dati Tecnici / Technical Data

Friction properties (according graphics)

Static Friction Coefficient (15bar, from box):	0.35±0.05	μ
Static Friction Coefficient (15bar, 100°C):	0.42±0.05	μ
Dynamic Friction Coefficient:	see charts	
Wear Rate:	see charts	
T ² Fading:	>350	°C

Physical properties

Hardness (DIN53505):	75±5	Shore-D
Specific Gravity (ASTM D792):	1.8±0.05	gr/cm ³
Ignition Loss (ASTM D7348):	36±2	%
Acetone Extraction (ASTM D494):	1.85±0.2	%

Mechanical properties

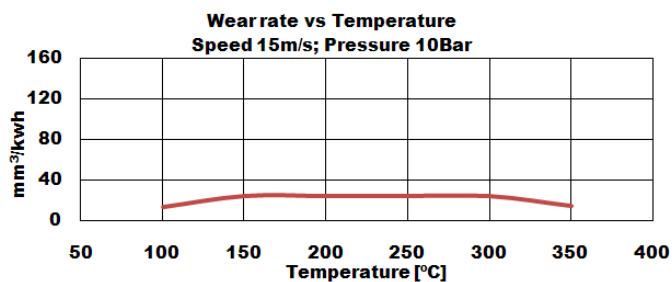
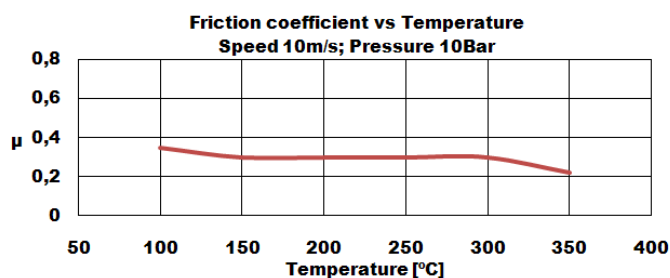
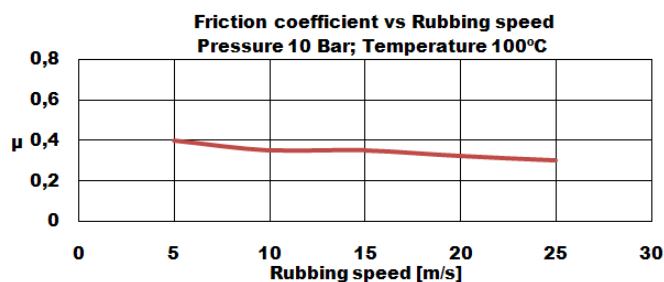
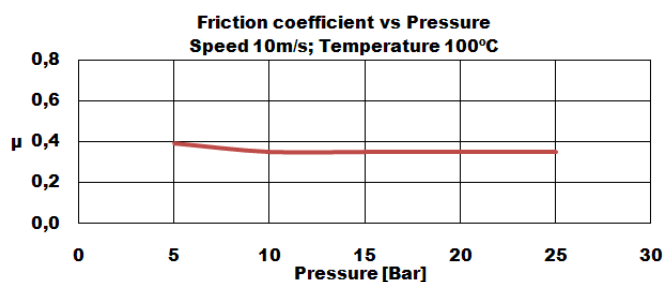
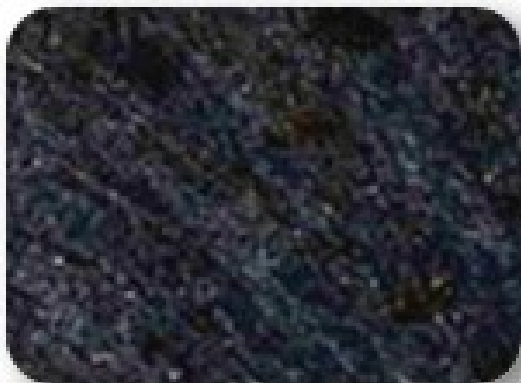
Tensile Strength (ASTM D638):	16±5	N/mm ²
Compressive Strength (ISO 844:2014):	83±5	N/mm ²
Young Modulus (ASTM D638):	3500±100	N/mm ²

Recommended Working Values

T° Max. Continuous Operation:	300	°C
T° Max. Intermittent Operation:	350	°C

Others

Recommended Mating Surface:	Perlitic cast iron, hardness HB150-200
Recommended Adhesives:	Thermosetting adhesive



Rubbing speed, temperature and pressure are related. Changing any values will change other. The values shown represent typical conditions, but are not ultimate limits of the material.